



HS-320 Water based White glue

Features, Good in brushing performance, high transparency of glue film and good flexibility, free of harmful substances such as formaldehyde, triphenyl, plasticizer, etc.

Application

- 1). Suitable for manual wood veneering, bonding and assembly of wooden children's toys, laminating and assembly of children's furniture.
- 2). bonding of children's books, paper adhesion of food packaging.
- 3). Building decoration, home decoration DIY.

Product parameters

- Appearance: White emulsion
- Viscosity: 12,000~18,000CPS(RION VT-04F 2#/27°C)
- Solid content(1H, 125°C): 29.0~31.0%
- PH: 3.0~5.0
- MFFT: 0°C

Operating Condition

1. Surface Treatment: The surface of substrate must be even and free of dust, oil & grease.
2. Open and use directly, if necessary, add water to dilute. Large parts can be thickened by roller coating method for sizing glue, and then pressurized with a compound press; small parts can use manual brush and tool brush.

Storage & Packaging

- 1). Shelf Life Store in a dry and cool place at 5~35°C 12 months guarantee
- 2). 20kg/barrel



Matters needing attention

- Do not mix with other adhesives;
- Containers containing adhesive must be tightly closed to prevent drying and contamination of the adhesive surface;
- Recommended "FIFO " cycle

This information is based on laboratory testing and long-term actual production experience.

This is an introductory message designed to help users find the best way to work. Because the end user's production conditions are outside our control, we are not responsible for the results of the work affected by each user's own production conditions. In any case, we recommend testing to determine the appropriate production process parameters prior to use.